



23

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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For: Methods and System for Manufacturing and Finishing Web Products at High
Speed Without Reeling and Unwinding

**Combined Declaration and Power of Attorney
Original U.S. Patent Application
Joint Inventors**

Commissioner for Patents
Washington, DC 20231

Sir:

As the below-named inventors, we hereby declare that:

Our respective addresses, post office addresses and citizenship designations are as stated below,
next to our names.

We believe that we are the original, first and joint inventors of the subject matter which is
claimed and for which a patent is sought in the patent application entitled:

**Methods and System for Manufacturing and Finishing Web Products at High Speed
Without Reeling and Unwinding**

the specification of which is attached hereto.

We hereby state that each of us has reviewed and understands the contents of the specification,
including the claims and any accompanying drawings, as amended by any amendment
specifically referred to in the oath or declaration.

We acknowledge our duty to disclose all information which is material to the patentability of this
application as defined by 37 C.F.R. 1.56.

As the named inventors, we hereby appoint the following attorneys and/or agents to prosecute
this application and transact all business in the United States Patent and Trademark Office
connected herewith:

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We hereby declare that:

- 1) All statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and
- 2) These statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of this application or any patent issued thereof.

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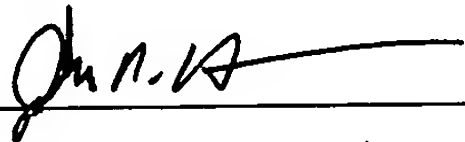
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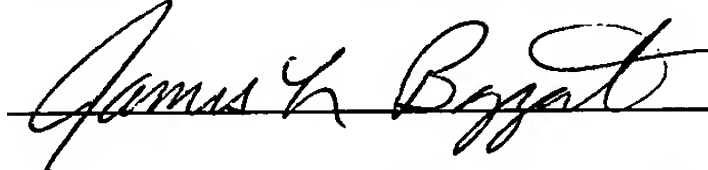
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